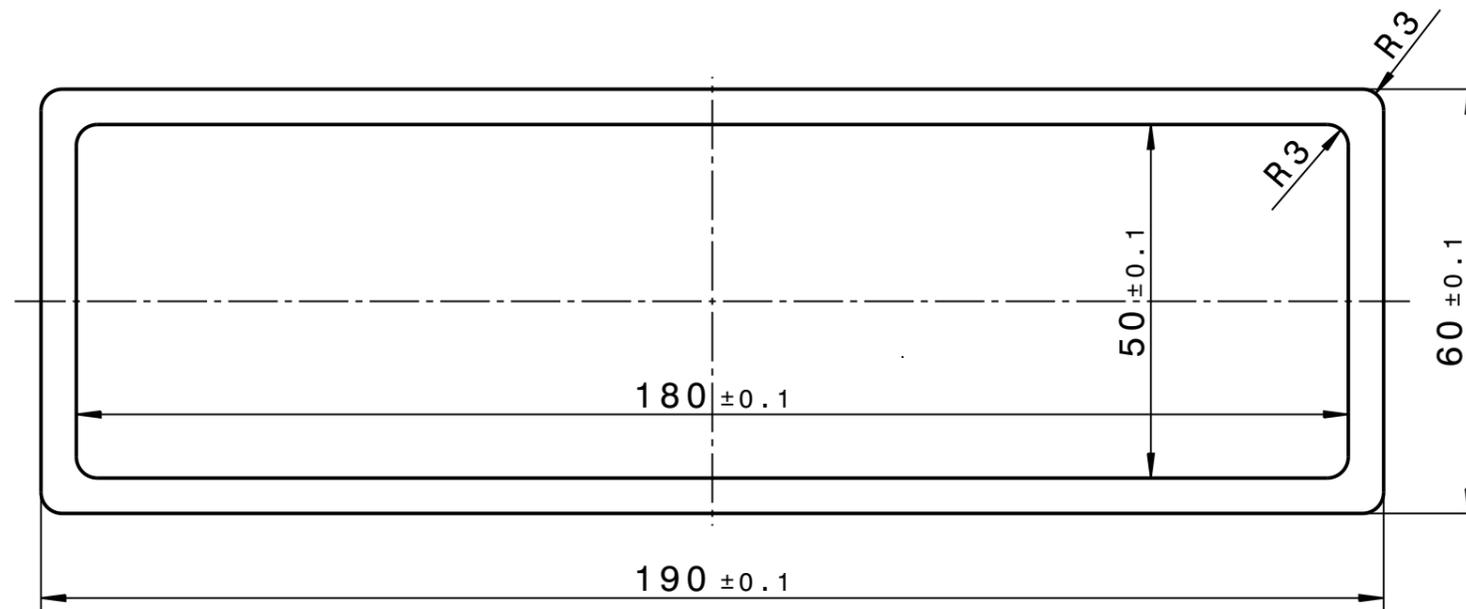
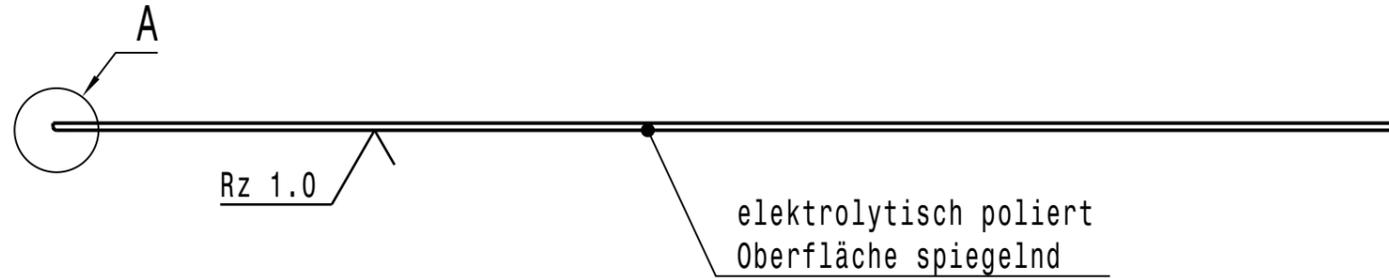
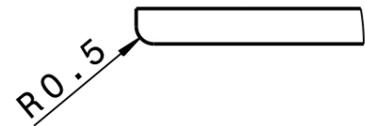


A  
5:1



nach der Bearbeitung im  
Vakuumofen ( $10^{-4}$  mbar)  
bei 950°C 1/2 h geätzt

Kanten ISO 13715  $\begin{matrix} +0.3 \\ -0.1 \end{matrix}$   $\begin{matrix} -0.3 \\ -0.1 \end{matrix}$

$\sqrt{Rz 6.3}$  ( $\sqrt{Rz 1.0}$ )

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		Surfaces DIN ISO 1302	For information			
<b>GSI</b> Helmholtzzentrum für Schwerionenforschung GmbH Planckstrasse 1, 64291 Darmstadt		Dimensions without tolerance indication DIN ISO 2768-mK EN ISO 13920-BF	Weight Material 1.4439 (1.4435, 1.4429) $\mu r \leq 1.03$	Scale 1:1 (5:1)		
		Description Rahmen Oberteil		Size A3		
Drawn Checked Approved	Date 11.10.2013	Name Hartung, M.	Drawing No. STD-000-L01.054.002		Rev. -	Sheet 1 of 1
IP	Prev. Dwg.		Repl. for			