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					-				
 GSI Helmholtzzentrum für Schwerionenforschung GmbH Planckstrasse 1, 64291 Darmstadt			Date	Name	Description XY-Blende 3				
			Drawn	22.03.2013					Hartung, M.
			Checked			Drawing No. STD-000-L01.201.000A		Rev. -	
			Approved						
		Prevl. Dwg.	U-BD 620	Repl. for	U-DB 620				
Item	Qty.	Description	Drawing No.	Size	Dimensions (finished part)	Standard / Source of supply	Material	Remark	
1	1	Grundplatte	STD-000-L01.201.001 (A)	A1	160x181,36x10		1.4301 (X5CrNi18-10)		
2	1	Schubstange für X-Blende	STD-000-L01.101.002 (-)	A3	∅6x100		EN CW 453K (CuSn8)		
3	2	Schieber für X-Blende	STD-000-L01.101.003 (-)	A4	42x30x2		EN CW 453K (CuSn8)		
4	2	Blende	STD-000-L01.101.004 (-)	A4	28x7x0,7		1.4301 (X5CrNi18-10)		
5	1	Leiste fuer Schubstange	STD-000-L01.151.002 (-)	A4	30x10x3		1.4301 (X5CrNi18-10)		
6	4	Leiste für Schieber	STD-000-L01.101.006 (-)	A4	20x7x1,8		1.4301 (X5CrNi18-10)		
7	1	Schubstange für Y-Blende	STD-000-L01.101.007 (-)	A4	∅5x198		1.4301 (X5CrNi18-10)		
8	1	Schubstange für Y-Blende	STD-000-L01.101.008 (-)	A4	∅5x153		1.4301 (X5CrNi18-10)		
9	5	Führungsstein	STD-000-L01.101.009 (-)	A4	20x10x10		1.4301 (X5CrNi18-10)		
10	1	Y-Blende links	STD-000-L01.101.010 (-)	A4	60x12x2		EN CW 453K (CuSn8)		
11	4	Bolzen	STD-000-L01.101.011 (-)	A4	∅5x7,3		1.4301 (X5CrNi18-10)		
12	1	Y-Blende rechts	STD-000-L01.101.012 (-)	A4	60x12x2		EN CW 453K (CuSn8)		
13	2	Halter für Y-Blende	STD-000-L01.101.013 (-)	A4	39x20x10		1.4301 (X5CrNi18-10)		
14	4	Leiste	STD-000-L01.101.014 (-)	A4	55x8x2,5		1.4301 (X5CrNi18-10)		
15									
16	2	Schelle	STD-000-L01.101.019 (-)	A4	100x11,5x10		1.4301 (X5CrNi18-10)		

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					Prev. Dwg.	U-BD 620	Repl. for	U-DB 620	
Item	Qty.	Description	Drawing No.	Size	Dimensions (finished part)	Standard / Source of supply	Material	Remark	
17									
18									
19	4	Zylinderschraube			M4x20	ISO 4762	A2		
20	4	Senkschraube			M3x10	ISO 10642	A2		
21	4	Zylinderschraube			M3x8	ISO 4762	A2		
22	14	Senkschraube			M3x8	ISO 10642	A2		
23	8	Senkschraube			M2,5x6	ISO 2009	A2		
24	10	Zylinderschraube			M3x16	ISO 4762	A2		
25	4	Zylinderschraube			M2x4	ISO 1207	A2		
26									
27									
28									
29	4	Scheibe			Ø4,3	ISO 7089 - 4	A2		
30	14	Scheibe			Ø3,2	ISO 7089 - 3	A2		
31	4	Scheibe			Ø2,2	ISO 7089 - 2	A2		
32	2	Zugfeder	Draht-Ø 0,5 Lo=16,2 AØ 3,0		Typ RZ-0501	Fa. Gutekunst	14.310		